V.09/2023

Folia B 7000 D





# Folia B 7000 D

Innovative coolant technology, an outstanding solution for heavy-duty ferrous machining

#### **DESCRIPTION**

**Folia B 7000 D** is a futuristic 'Oil-Free' coolant technology that delivers outstanding machining performance with focus on Environment, Health and Safety

# **APPLICATIONS**

Material	Grinding	Machining		
Cast Iron, SG Iron	•	• •		
Mild Steels	• •	• • •		
Stainless Steels	• •	• • •		
Aluminum alloys		•		
Titanium & Inconel	•	• • •		
Copper alloys		•		
• • • Designed for   • • Suitable   • Possible				

#### **FEATURES > BENEFITS**

Boosted Detergency > Residue free machines

Superior Lubricity > Reduced tool costs + Lower rejections

Oil Free > Safer workspace

Transparent Aspect > Clear view of machining

Excellent Corrosion resistance > Lower rework costs

Superior EHS profile > Reduced non-compliance risks

This lubricant used as recommended and for the application for which it has been designed does not present any particular risk. A material safety data sheet conforming to the regulations in use in the E.C. can be obtained from your local commercial advisor or downloaded at ms-sds.totalenergies.com



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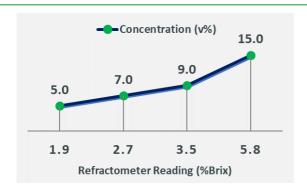


## TYPICAL CHARACTERISTICS

Typical characteristics	Methods	Units	Folia B 7000 D
Density @ 15 °C	ISO 12185	Kg/m <sup>3</sup>	1040
Appearance 5 %			Transparent Green
pH @ 10 %	DIN 51369		9.3
Corrosion Break point	DIN 51360/2	v%	5
Refractometric Factor			2.6

The characteristics shown in this table are typical values given for illustrative purposes.

# CONCENTRATION RECOMMENDATION



## **RECOMMENDATION**

- Use demineralized water for best performance (ideally <10°dH)</li>
- Ensure compliance with local regulation during disposal
- Do not exposure to direct sunlight, rain, or snow
- Store within the temperature range 5°C to 40°C
- Regularly monitor and maintain concentration and pH range as recommended
- Use within 12 months from date of manufacturing

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